

CERTIFICATE


Conformity of the Factory Production Control

2451-CPR-EN1090-2014.0302.006

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product	Structural components and kits for steel structures to EXC3 according to EN 1090-2
Intended use	for load-bearing structures in all types of buildings
CE - marking method	ZA.3.2 and ZA.3.4 acc. to EN 1090-1:2009+A1:2011
	produced by or for
Manufacturer	Assentoft Smede- og Maskinforretning A/S Storegade 49, Assentoft 8960 Randers SØ DENMARK
Manufacturing plant <small>Production facility of the manufacturer</small>	Assentoft Smede- og Maskinforretning A/S Storegade 49, Assentoft 8960 Randers SØ DENMARK
Confirmation	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard EN 1090-1:2009+A1:2011 under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
Date of first issue	24.02.2014
Next Surveillance audit	23.02.2027
Period of validity	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.
Remarks	see reverse

Place and date of issue Düsseldorf, 22.05.2024
Dupont



Dipl.-Ing. Gurschke
Head of certification body

Welding Certificate

DVS ZERT-EN1090-2-SZ-2024.0236.001

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	Assentoft Smede- og Maskinforretning A/S	
	Storegade 49, Assentoft 8960 Randers SØ DENMARK	
Technical specification	EN 1090-2:2018	
Execution class(es)	EXC3 according to EN 1090-2	
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111 - Manual metal arc welding 135 - Metal active gas welding 141 - TIG gas tungsten arc welding	
Material Group	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3	
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Niels-Jørgen Christiansen, Level C	born on: 31.07.1956
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	-	
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
Validity start	22.05.2024	
Period of validity	23.02.2027	
Remarks	see reverse	

Place and date of issue

Düsseldorf, 22.05.2024
Dupont


Dipl.-Ing. Gurschke
Head of certification body